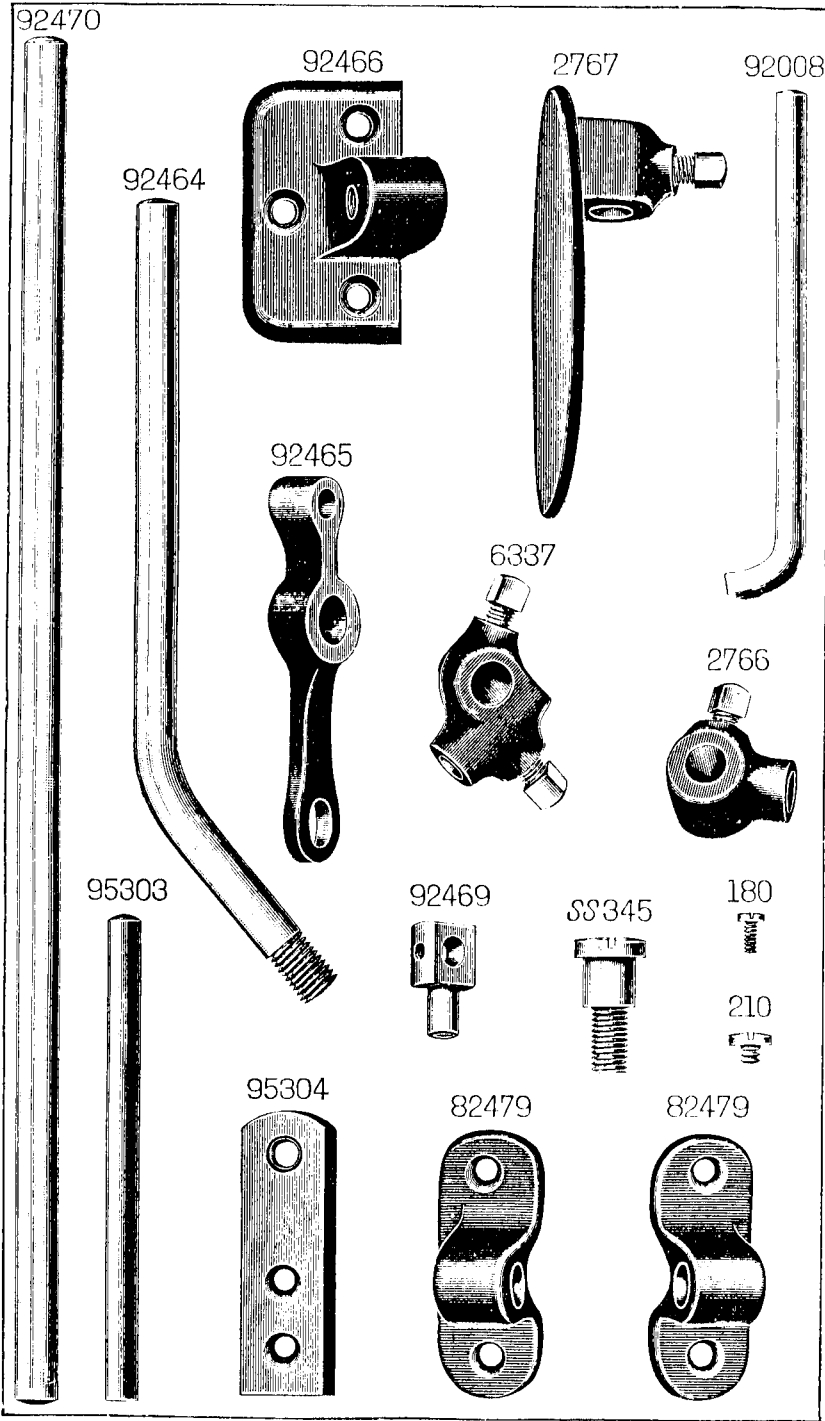


SINGER
46K31 to K37

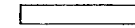
Form K2390
Sup'des K1744
Decr., 1922



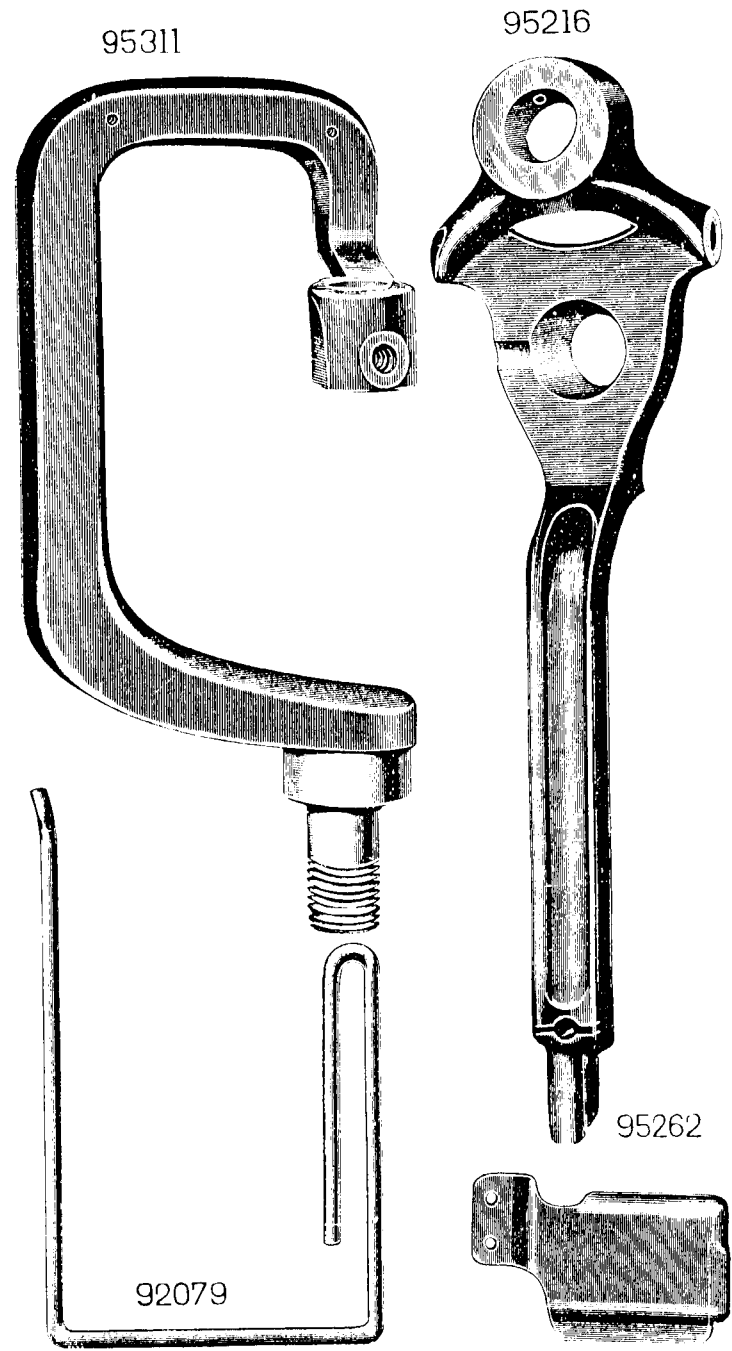
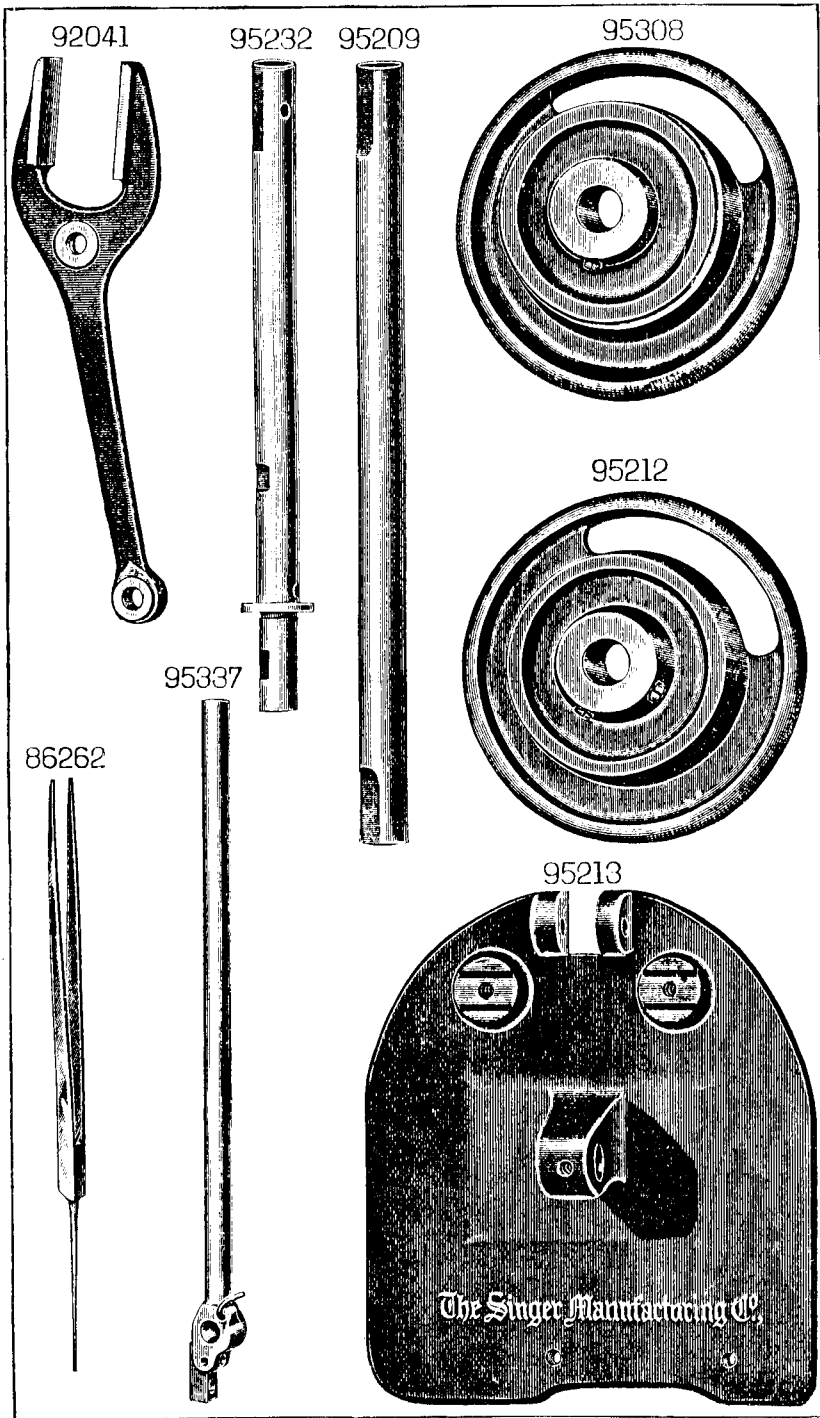
ILLUSTRATED LIST OF PARTS

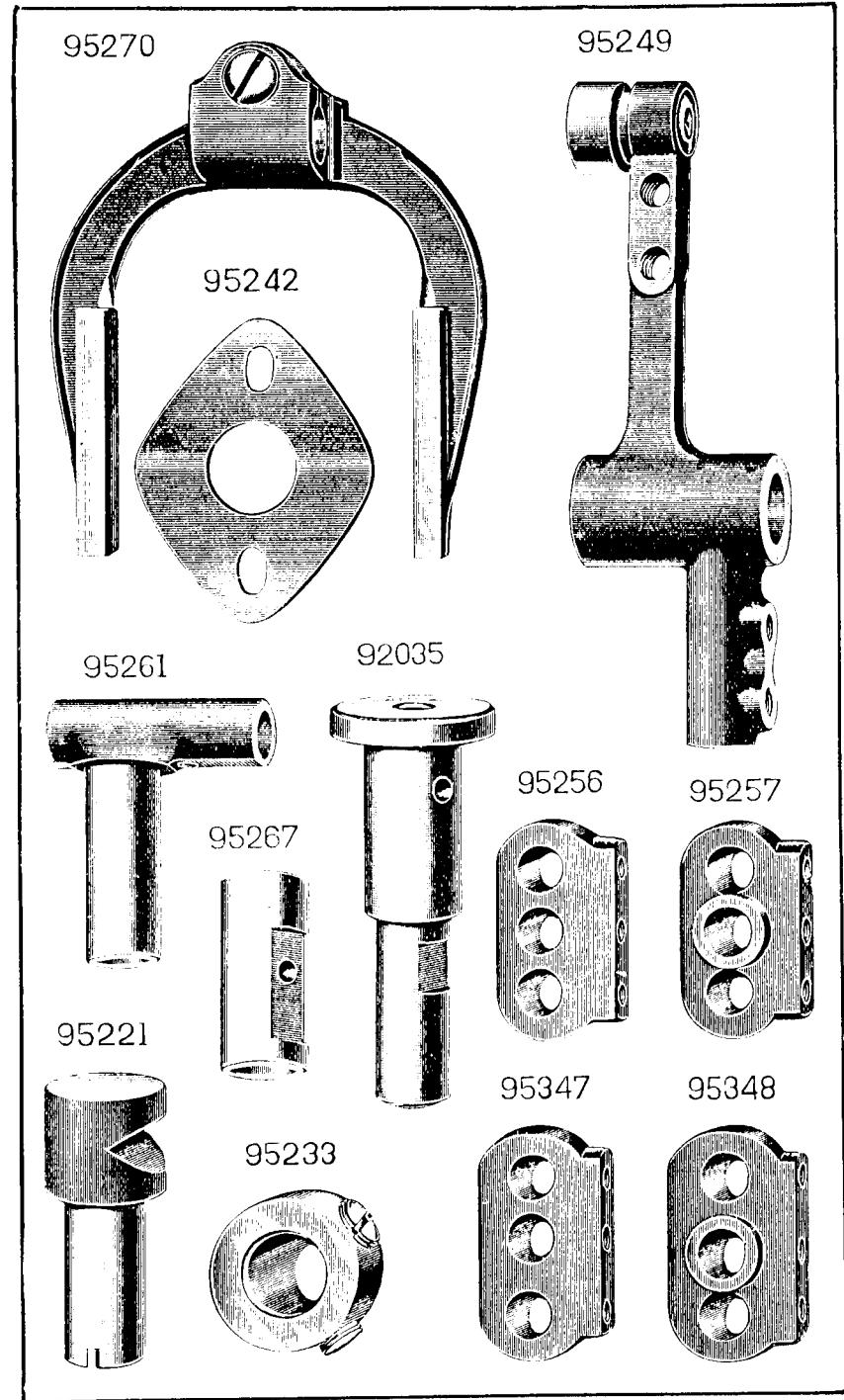
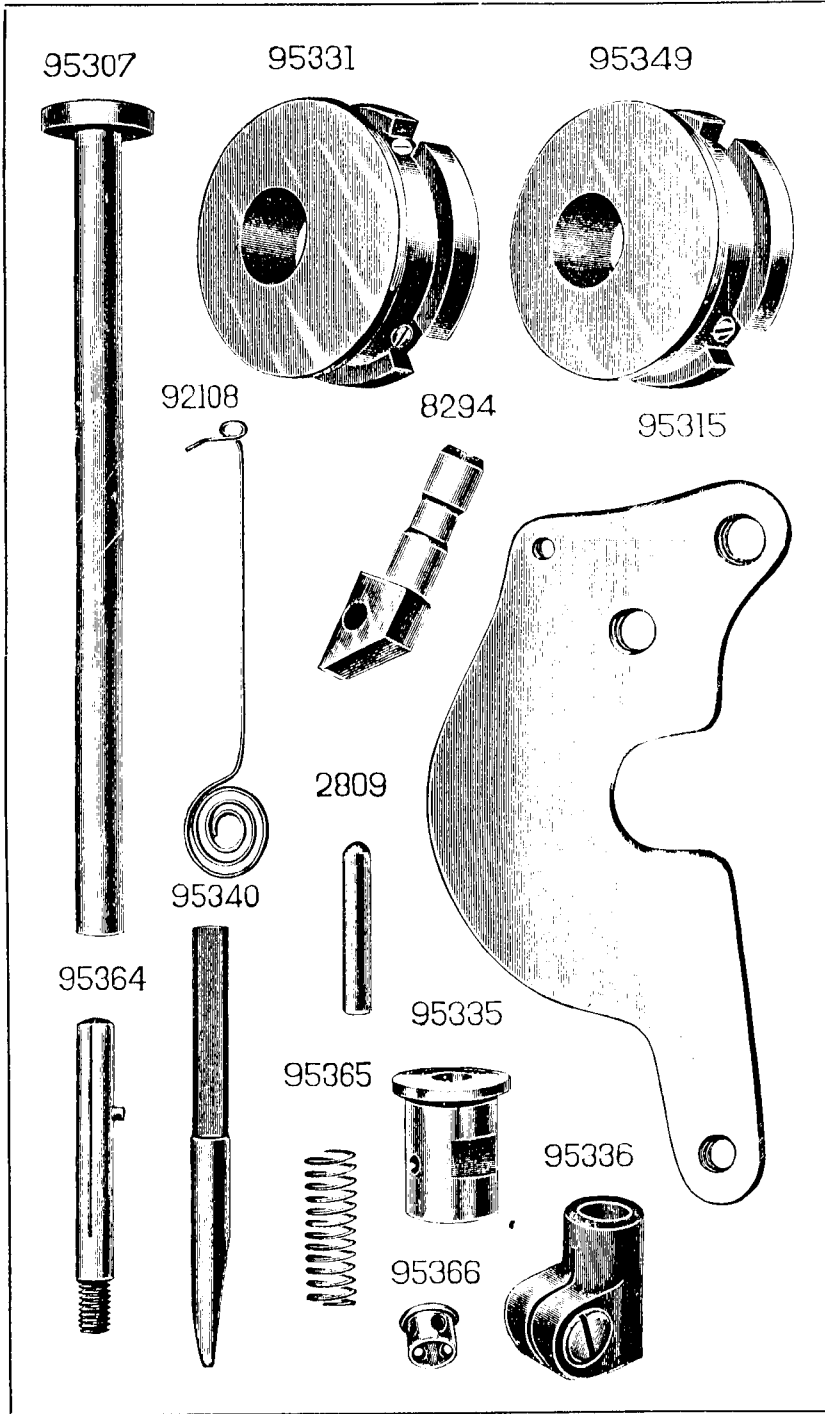
FOR

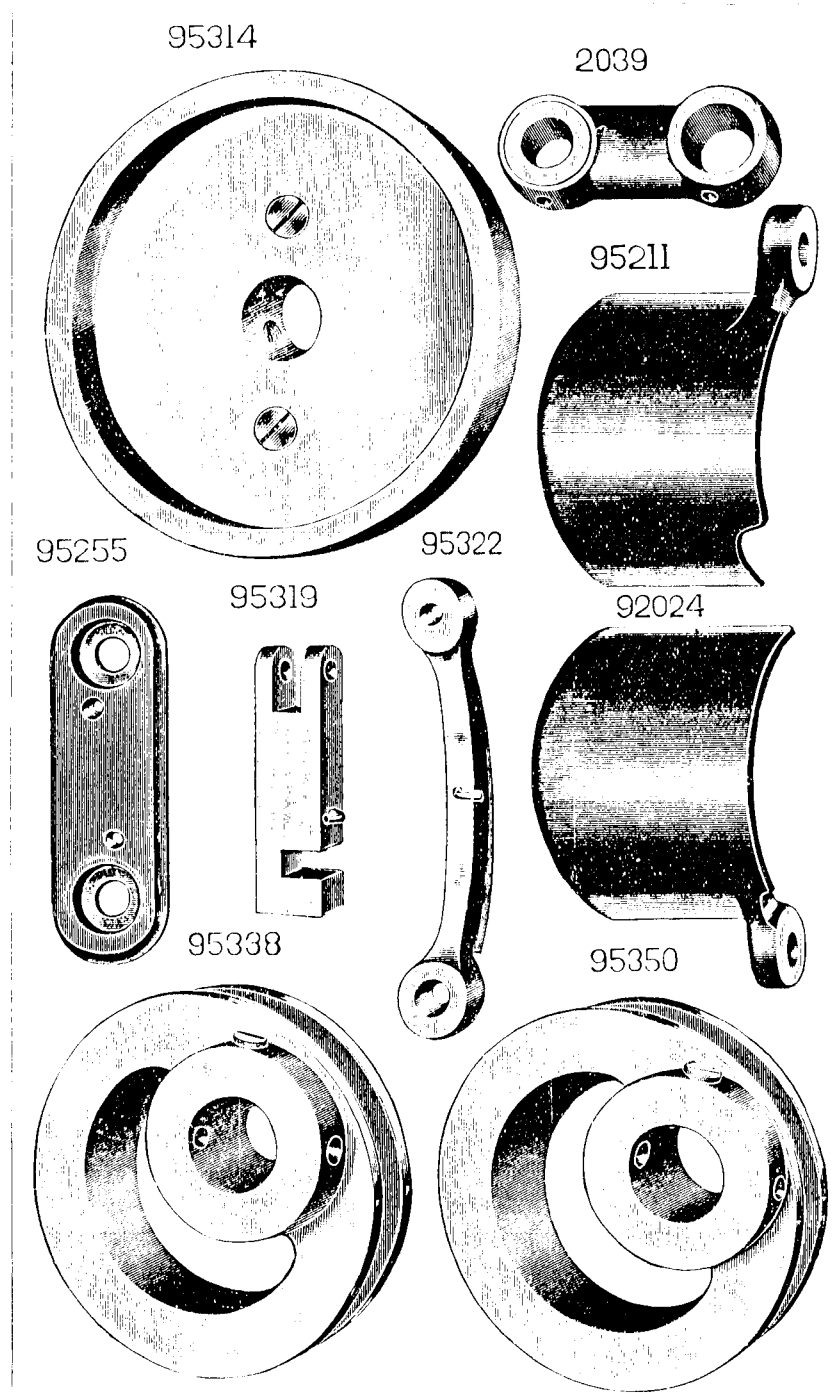
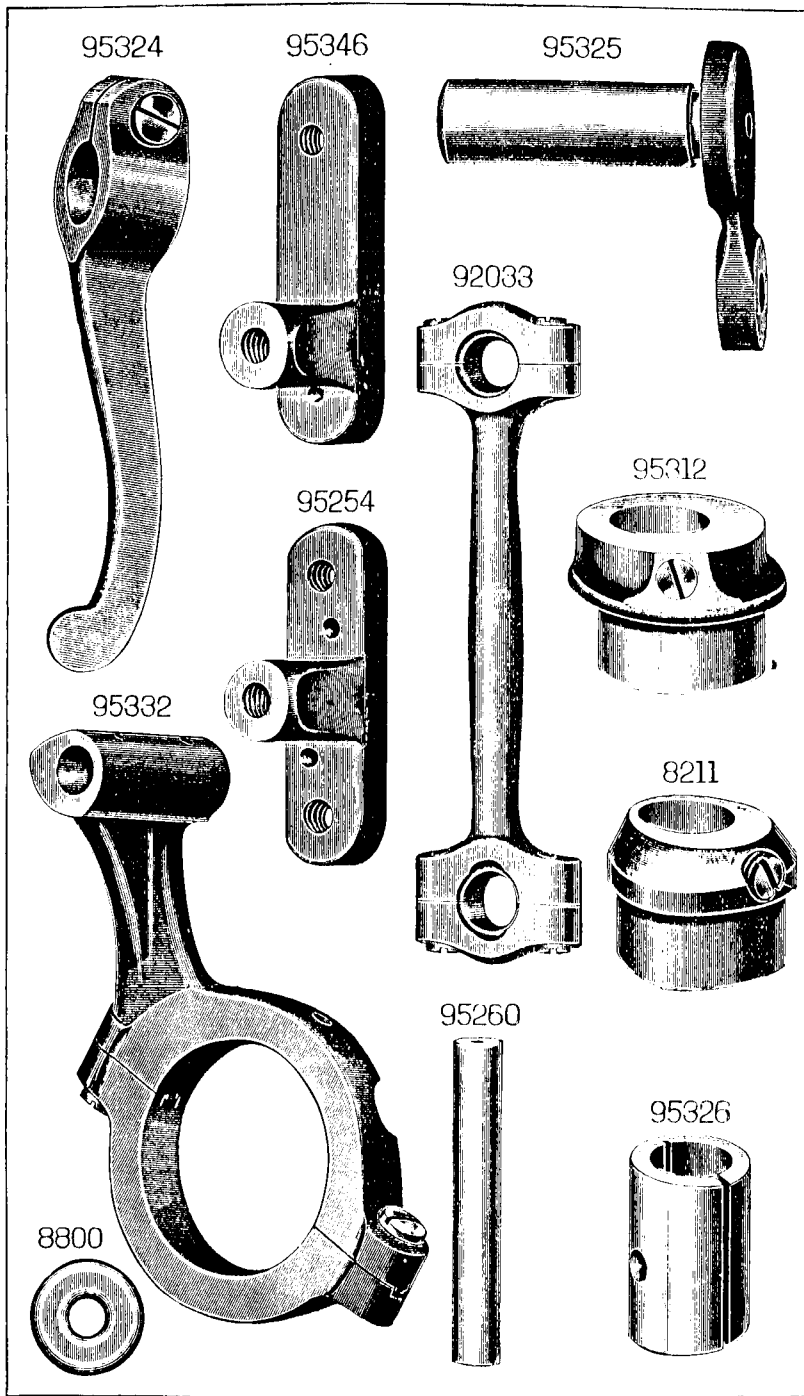
Nos. 46K31 to 46K37 MACHINES



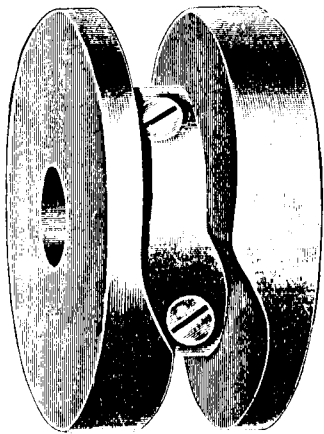
THE SINGER MANUFACTURING COMPANY



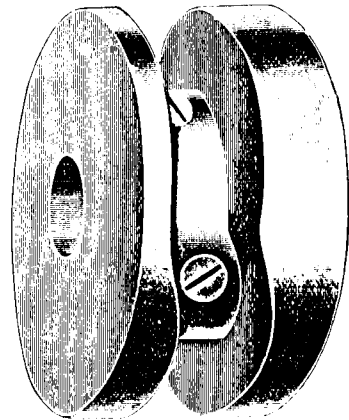




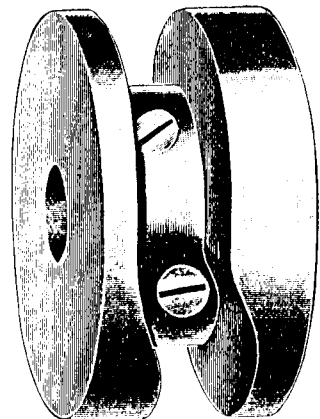
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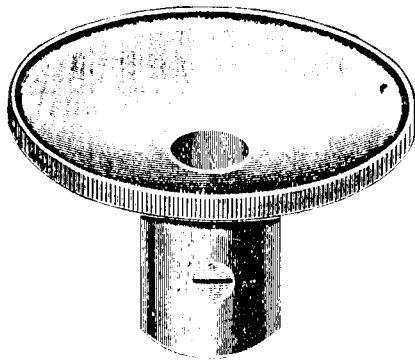
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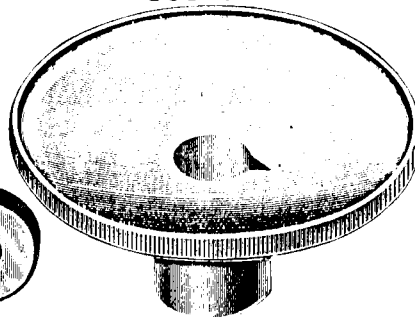
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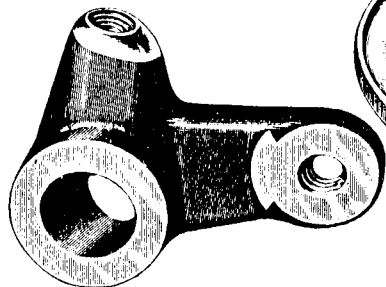
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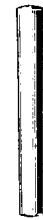
95327



92032



92071



95355



95329



95344



95330



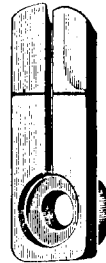
95345



2117



95339



95351



95356



95363



95362



92104



8575



7958



95300



14026



95320



95357



92057



95275

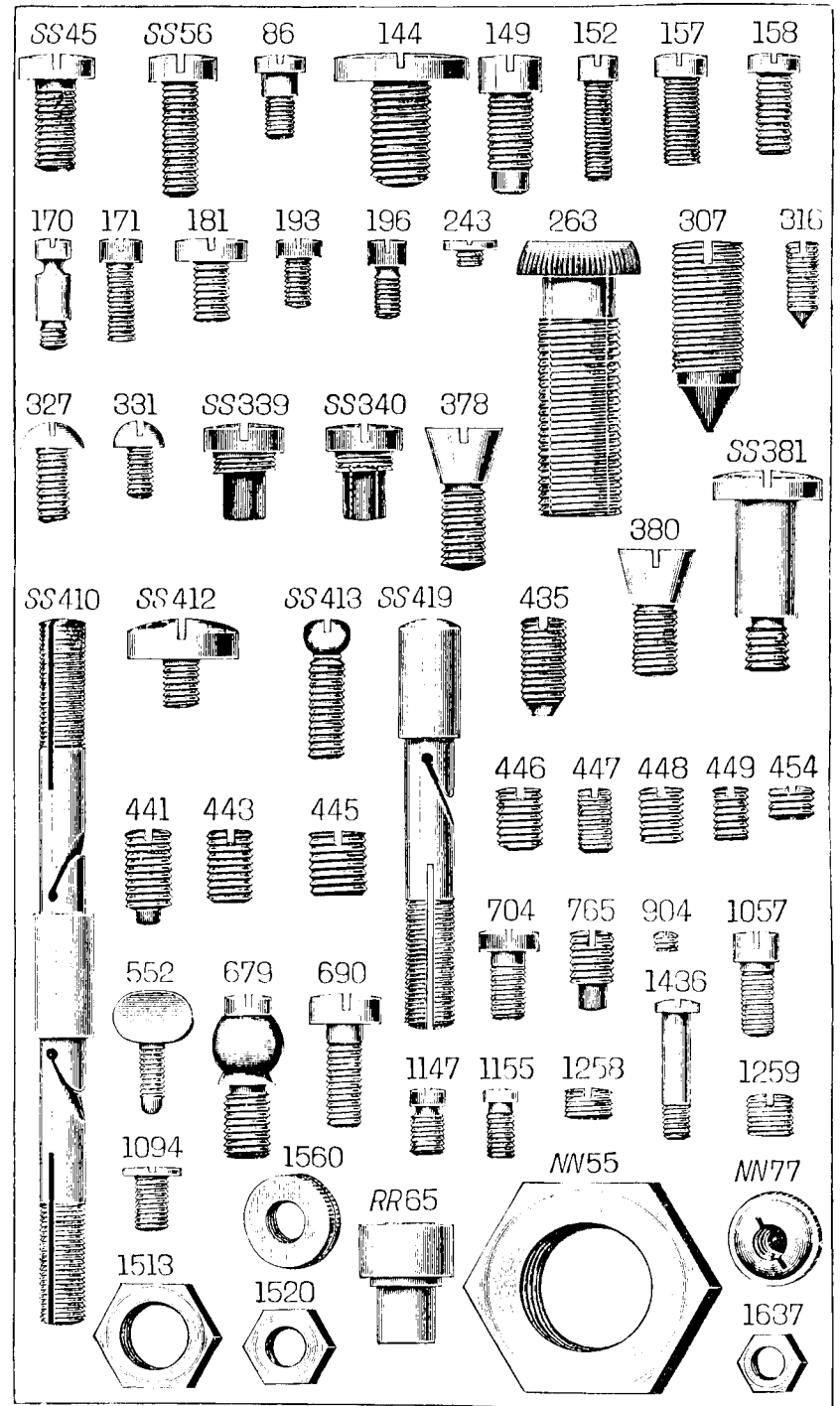
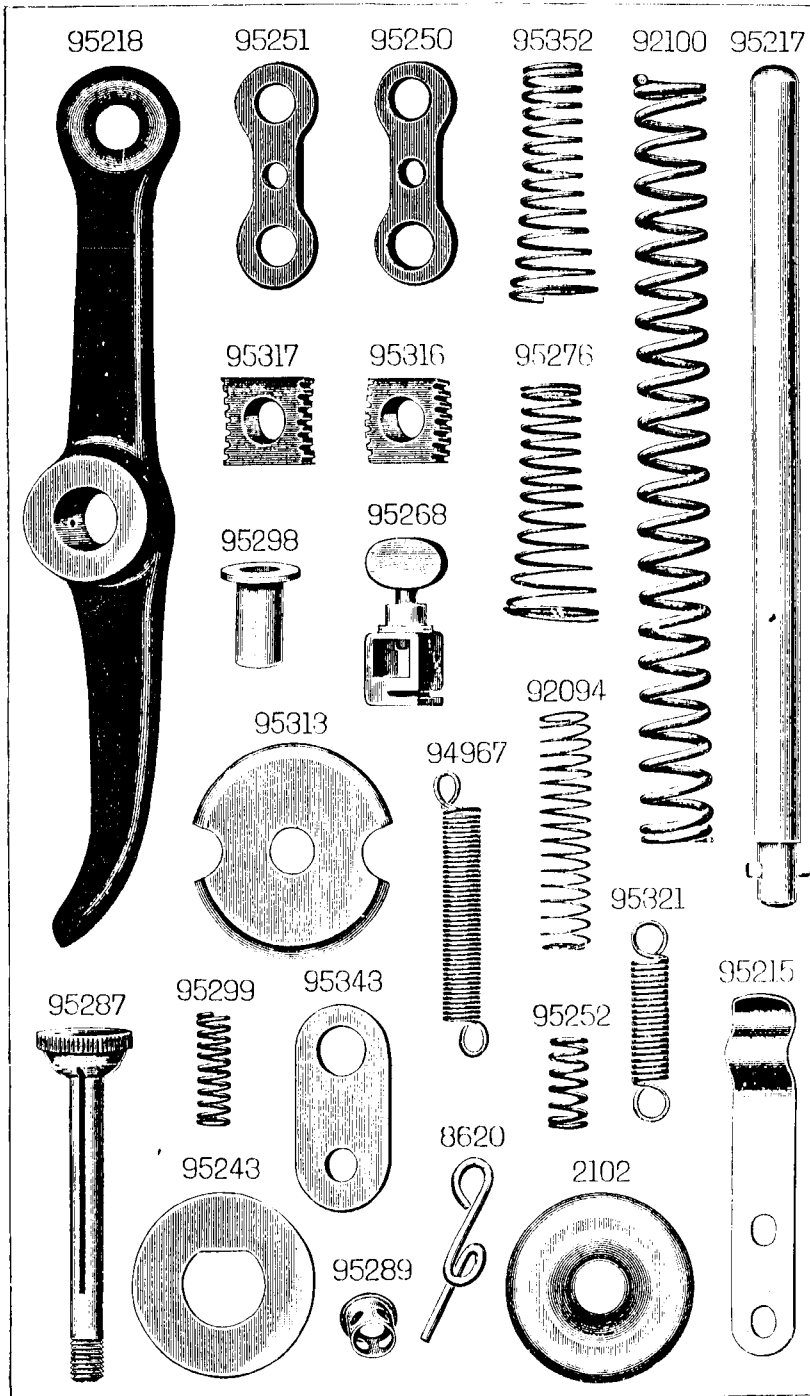


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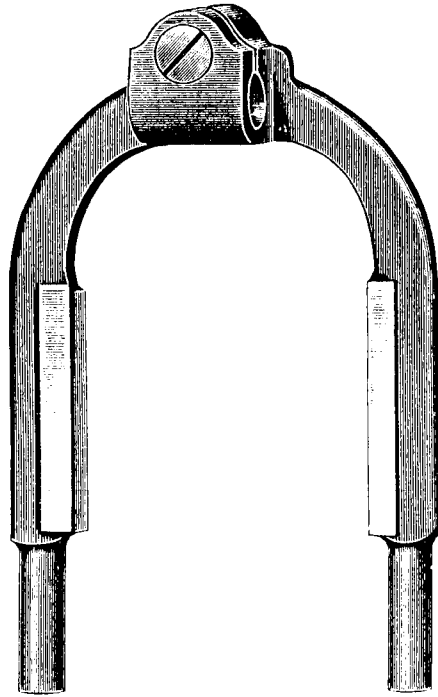


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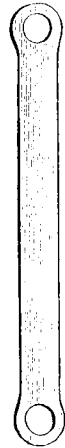




95407



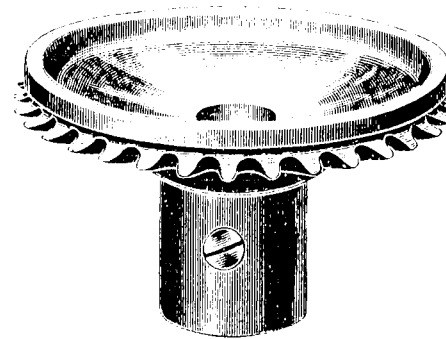
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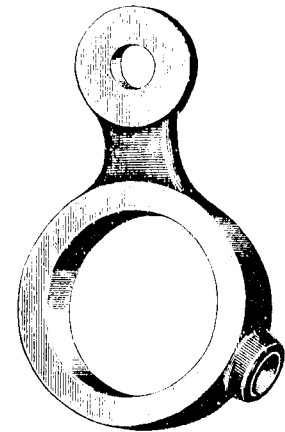
175



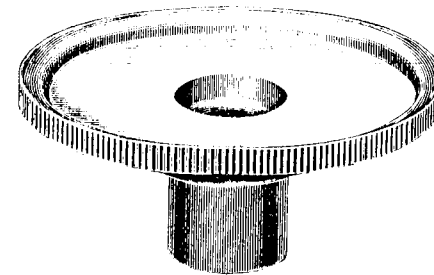
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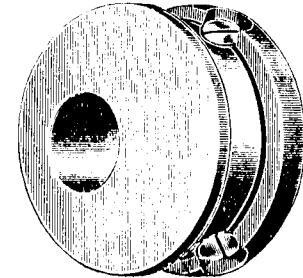
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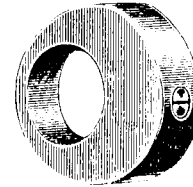
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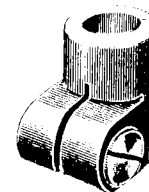
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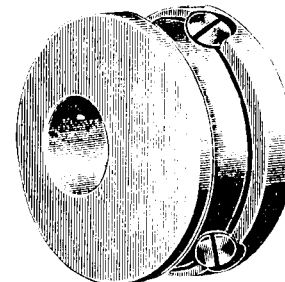
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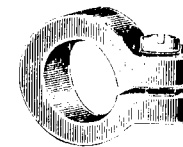
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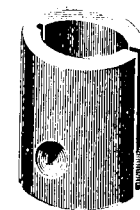
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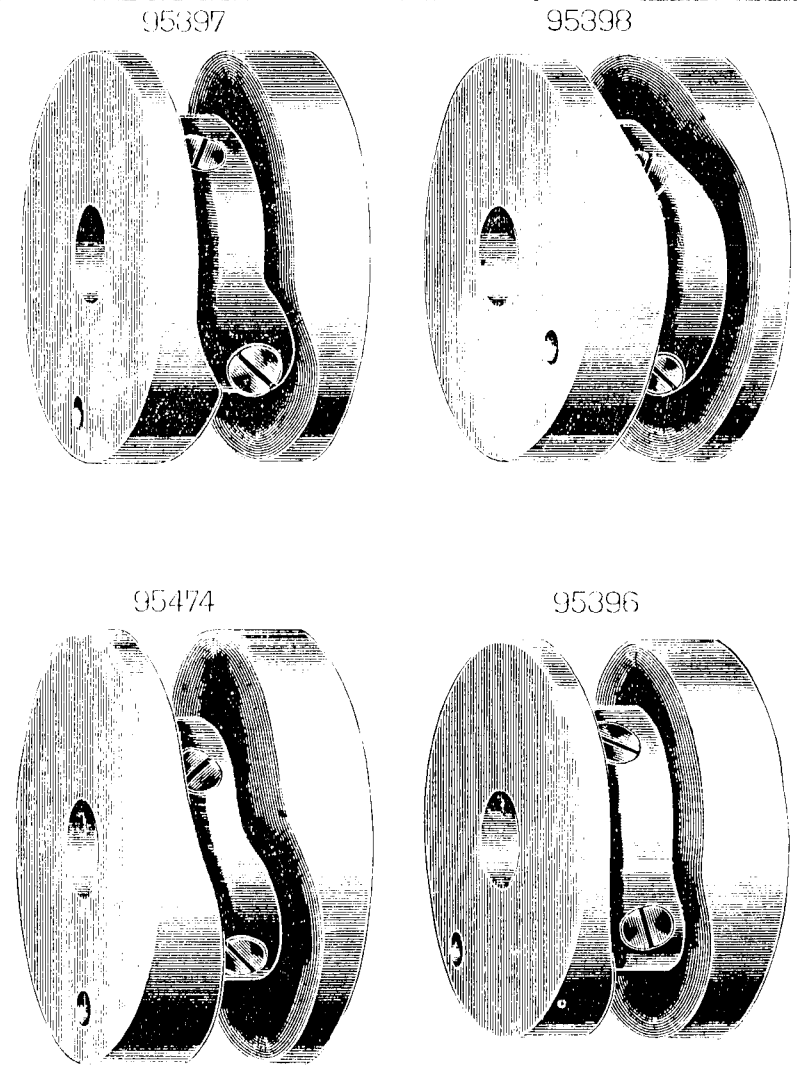
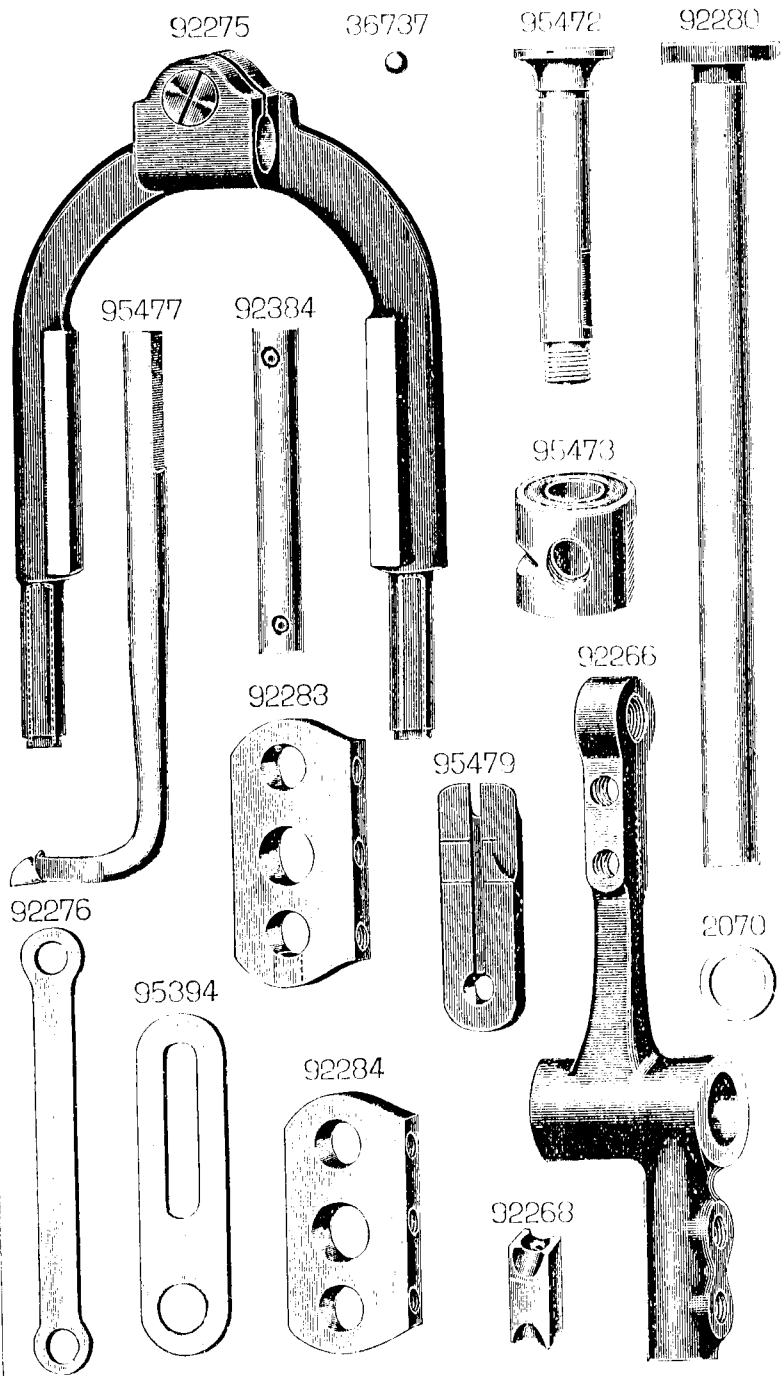


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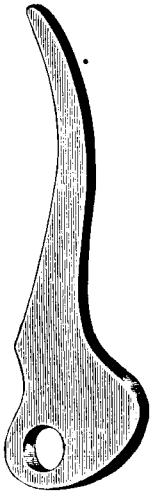


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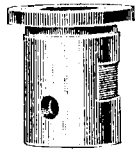




2061



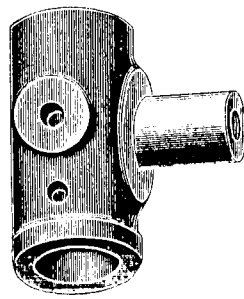
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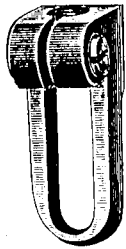
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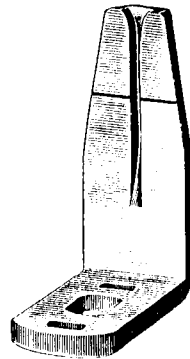
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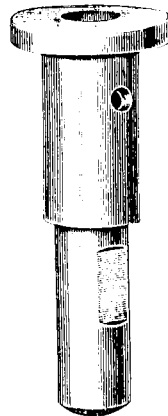
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95434



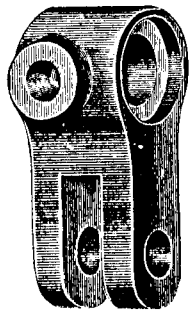
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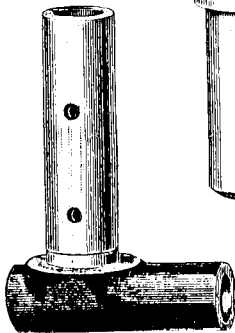
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95431



95400



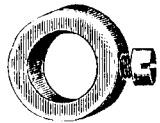
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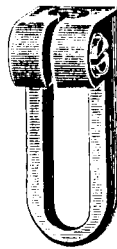
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92612



95403



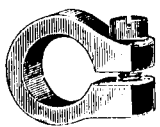
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95435



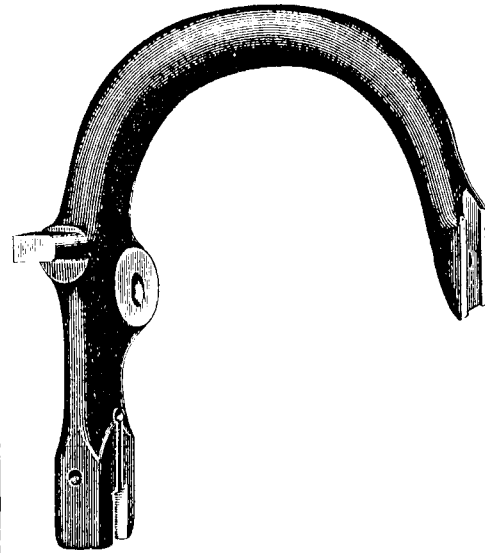
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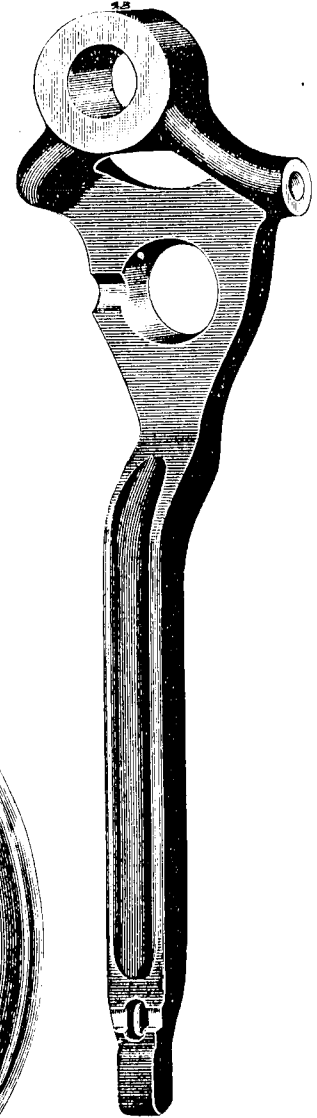
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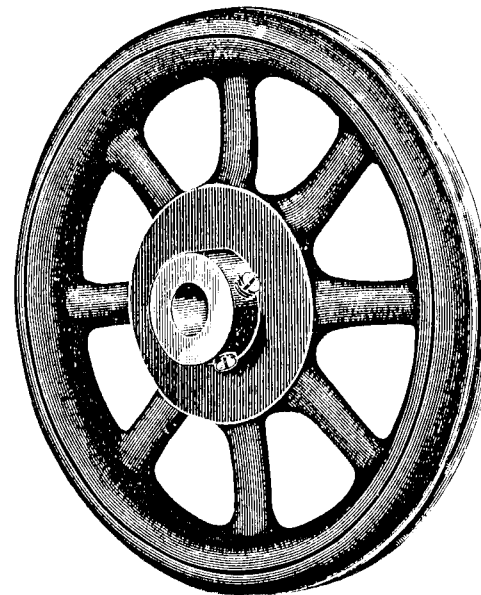
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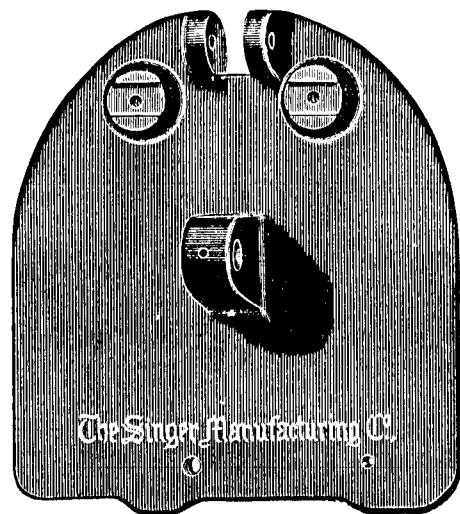
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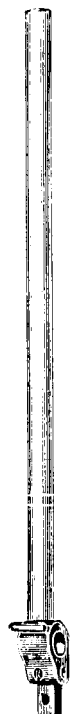
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95433



95423 95478



95430



SS51



SS437



SS467



70



122



126



161



208



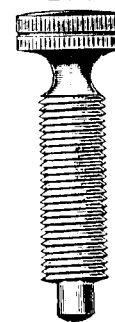
209



233



270



791



898



971



356



453



648



1077



1143



1214



RR68



NW82



1528



1550



1597



ILLUSTRATED LIST OF PARTS

FOR

Nos. **46K31** to **46K37** Machines



In ordering from this List, the prefix and affix letters, with the part number, **MUST BE** quoted exactly as they are shown in the first column.

A number always indicates the same part, in whatever List it may appear, or for whatever machine.

The prefix *SS* indicates Screws made only at Singer.

" " *NN* " Nuts made only at Singer.

" " *RR* " Rollers and Studs made only at Singer.

The affix letters (where shown) indicate the style of finish, as follows: -

- A. Hardened, Polished and Plated.
- B. Polished and Plated.
- C. Hardened only.
- D. Polished only.
- E. Soft, not Polished.
- F. Hardened and Polished.
- H. Blued.
- J. Plated only.
- K. Hardened and Plated.
- L. Brass or Gilt.
- M. Oxidized.
- P. Japanned.
- R. Parkerized.

In this series:—

- 1 to 1500 and 50001 to 51500 are Screw Numbers.
- 1501 " 1800 are Nut Numbers.
- 1801 " 2000 " Roller "
- 2001 " 50000 are numbers of machine parts, etc.
- 80001 " 100000 are numbers of machine parts, etc.,
made only at Singer.

Parts marked with an asterisk () are furnished only when the repairs are made at Factory.*

PARTS COMPLETE

FOR

No. **46K34** MACHINE



For Fine Fur Work (Surjeteuse), fitted with Stitch Regulator and Friction Feed Motion. Single Thread Chain Stitch.

No.	Plate	
95308	1026	Balance Band Wheel with two 448c
448c	1035	" " " Set Screw
95209	1026	" " " Shaft
144d	1035	" " " " End Screw (2)
95398	1404	" " " " Looper Cam (Steel) with two 445c
445c	1035	" " " " " " Set Screw
95211	1031	" " " " Oil Hole Cover (right)
92024	1031	" " " " " " " (left)
86d	1035	" " " " " " " Hinge Screw (2)
95212	1026	" Hand Wheel with two 448c
448c	1035	" " " Set Screw
95213	1026	Cover Plate
95361	---	Cover Plate , complete, Nos. 331d, SS419f, 1560d, 95213, 95352, 95368 and two 2102
2117	1033	Cover Plate Hinge Pin
95215	1034	" " Latch Spring
193f	1035	" " " " Screw (2)
62301	1406	Feed Adjusting Lever with 446c
446c	1035	" " " Set Screw
307c	1035	" " " Screw Centre (2)
1513j	1035	" " " " " Nut (2)
95217	1034	" " " Spindle with 14026
14026	1033	" " " " Position Pin
92100	1034	" " " Spring
263e	1035	" " " " Regulating Thumb Screw
2070	1403	" " " " Washer

No.	Plate								
92032	1032	Feed Bell Crank
92033	1030	" " "	Connecting Rod with 92034, 92256 and four 196f						
*92034	---	" " "	" " Cap (plain countersink) (for						
			Friction Driver Universal Joint Screw)						
*92256	---	" " "	" Rod Cap (elongated countersink)						
			(for Bell Crank Universal Joint Screw)						
196f	1035	" " "	" Rod Cap Binding Screw
92035	1029	" " "	Fulcrum Stud
448c	1035	" " "	" " Set Screw
679c	1035	" " "	Universal Joint Screw
95311	1027	Feed Bracket (front)
95221	1029	" " "	Stud
445c	1035	" " "	" Set Screw
316c	1035	" " "	" Raising Set Screw
N55c	1035	" " "	Nut
8211	1030	Feed Cam with 448c
448c	1035	" " "	Set Screw
2039	1031	Feed Connecting Link
380c	1035	" " "	" Hinge Screw
1520e	1035	" " "	" " " Nut
92041	1026	Feed Forked Connection
378c	1035	" " "	" Hinge Screw
1520e	1035	" " "	" " " Nut
95232	1026	Feed Friction Shaft (upright)
SS45d	1035	" " "	" End Screw
95313	1034	" " "	" " Washer
95242	1029	" " "	Friction Spring
765c	1035	" " "	" " Tension Screw
95243	1034	" " "	" " Washer
95233	1029	" " "	Position Collar with 1258c and 1259c
1258c	1035	" " "	" " Set Screw (short)
1259c	1035	" " "	" " " (long)
95314	1031	Feed Friction Wheel with 435c, 441c and two 765c
441c	1035	" " "	" Position Screw
435c	1035	" " "	" Set Screw
95315	1028	Feed Friction Wheel Driver
95316	1034	" " "	" Block (inside)
SS339c	1035	" " "	" (") Screw Stud
95317	1034	" " "	" (")
SS340c	1035	" " "	" (") Screw Stud
243c	1035	" " "	" (") " " End
			Screw

No.	Plate								
94967	1034	Feed Friction Wheel Driver Spring
95230	1023	" " "	" " " Hook
170b	1035	" " "	" " " Screw Stud
95318	---	Feed Friction Wheel Driver, complete, Nos. 170b, 243c, SS339c
			SS340c and 95315 to 95317						
679c	1035	" " "	" " Universal Joint Screw
1520c	1035	" " "	" " " " Nut
95319	1031	Feed Friction Wheel Retaining Clutch with 95271
95322	1031	" " "	" " " Bracket with 95271
95271	1033	" " "	" " " Spring Hook
690c	1035	" " "	" " " Screw
95320	1033	" " "	" " " Hinge Pin
95334	1105	" " "	" " " Spring
95271	1033	" " "	" " " Hook
95323	---	Feed Friction Wheel Retaining Clutch, complete, Nos. 95319,
			95320 and 95322						
95324	1030	Feed Regulating Lever with 158f
158f	1035	" " "	" Binding Screw
8575	1033	" " "	" Stop Pin (2)
95325	1030	Feed Regulator
95326	1030	" " "	" Bush
149f	1035	" " "	" Set Screw
380c	1035	" " "	" Hinge Screw
1520e	1035	" " "	" " " Nut
95218	1034	Feed Roll Opening Lever
SS381d	1035	" " "	" " Hinge Screw
95327	1032	Feeding Disc (front)
95328	1032	" " "	(back) with 454c
454c	1035	" " "	Set Screw
92265	---	Head of Machine
SS56d	1035	" " "	" Binding Screw (2)
95362	1033	Looper with 92057
1147c	1035	" " "	" Binding Screw (2)
92266	1403	" " "	" Holder
92288	---	" " "	" 92266 with RR68
95244	---	Looper Holder Connection, complete, Nos. 209d, SS467c, 1077c,
			1550j, 92280, 92283, 92284, 92288, 92384, 92388, 95260,						
			95332, 95400, 95401 and four 1155d

No.	Plate	
92267	1405	Looper Holder Position Link with 171c
95254	1030	" " " " Bracket
95255	1031	" " " " " Plate
SS56c	1035	" " " " " " Binding Screw (2)
7958	1033	" " " " " " Steady Pin (2)
92268	1403	" " " " " Distance Rod
SS437c	1408	" " " " " End Screw
171c	1035	" " " " " " Binding Screw
SS413c	1035	" " " " " Universal Joint Screw
1637c	1035	" " " " " " " Nut (bottom)
NN82c	1408	" " " " " " " Nut (top)
92269	—	Looper Holder Position Link , complete, Nos. SS437c, 92267, 92268 and two SS413c
92283	1403	Looper Holder Rock Shaft Bracket (right side)
SS467c	1408	" " " " " (" ") Adjusting Screw
1550j	1408	" " " " " (" ") Adjusting Screw Nut
92284	1403	" " " " " (left side)
1155d	1035	" " " " " Set Screw (4)
92388	1402	" " " " " Eccentric with two 446c
95332	1030	" " " " " Connecting Rod with 95333 and two 1057e
95333	—	" " " " " Connecting Rod Cap
1057e	1035	" " " " " " " " Screw
95260	1030	" " " " " " Stud
446c	1035	" " " " " Set Screw
95400	1405	" " " " " Fulcrum Joint
95401	1405	" " " " " " Collar with 171c
171c	1035	" " " " " " Binding Screw
92384	1403	" " " " " Stud
209d	1408	" " " " " Set Screw
1077c	1408	" " " " " Spot Screw... ..
95262	1027	" " " " " Oil Cover
92280	1403	" " " " " Stud
92281	1405	" " " " " Bushing
447c	1035	" " " " " Set Screw
92282	1402	" " " " " Collar with 704c
704c	1035	" " " " " Clamping Screw
RR68	1408	" " " " " Roller and Screw Stud with 378c and 1520c
378c	1035	" " " " " Screw
1520c	1035	" " " " " Nut
92057	1033	" " Position Pin

No.	Plate	
95264	—	Machine Base
8294	1028	" " Hinge Connection
2809	1028	" " " Pin
95265	—	Machine Base , complete, Nos. 95264, two each 2809 and 8294
95337	1026	Needle Bar with 95357
95267	1029	" " Bushing
443c	1035	" " " Set Screw
95268	1034	" " Clamp with 552h
552h	1035	" " " Thumb Screw
95338	1031	" " Eccentric with 449c
92071	1033	" " Dowel Pin
92275	1403	" " Fork with 157c
157c	1035	" " " Clamping Screw
92276	1403	" " " Strap
208c	1408	" " " " Screw
92277	—	" " " " complete, Nos. 92275, 92276 and two 208c
449c	1035	" " " Set Screw
95357	1033	" " Thread Guide
95298	1034	" " Nipper
95299	1034	" " " Spring
95300	1035	" " " " Adjusting Bracket
904c	1033	" " " " " " " Set Screw
95363	1033	Needle Guide with two 95275
181d	1035	" " Binding Screw
95275	1033	" " Position Pin
92079	1027	Reel Holder
327d	1035	" " Binding Screw (2)
8800	1030	" " " Washer (2)
2102	1034	Tension Disc
SS419f	1035	" Screw Stud and Thread Guide
331d	1035	" " " Set Screw
1560d	1035	" " " Thumb Nut
95352	1034	" Spring
95340	1028	Thread Nipper Spindle
171c	1035	" " " Binding Screw
95364	1028	Thread Take-up Post with 95367
95365	1028	" " Spring
95366	1028	" " " Collar
95367	—	" " " Stop Pin
95368	—	Thread Take-up , complete, Nos. 95364 to 95366

PARTS SPECIAL

TO

No. 46K35 MACHINE



For Fur Work (Surjeteuse), fitted with Stitch Regulator, Friction Feed Motion and Ball Bearing Front Feeding Disc. Single Thread Chain Stitch.

This Machine is the same as No. 46K34, with the following exceptions:

No.	Plate	
95474	1404	Balance Band Wheel Shaft Looper Cam (Steel) with two 145c
95354		Cover Plate , complete, Nos. 331d, SS419f, 1094f, 1560d, 95213, 95352, 95394 and two 2102
95471	1402	Feeding Disc (front)
36737	1403	" " (") Ball, $\frac{1}{4}$ "
95472	1403	" " (") Stud
95473	1403	" " (") " Bushing
1214c	1408	" " (") " " Set Screw
1597c	1408	" " (") " Nut
95476	---	Feeding Disc (front, Ball Bearing), complete, Nos. 1214c, 1597c, 95471 to 95473 and twenty 36737
92104	1033	Fur Guide
152f	1035	" " Binding Screw
95477	1403	Looper
95480	-	Looper Holder Connection , complete, Nos. 209d, SS467c, 1977c, 1550j, 92280, 92283 to 92285, 92288, 92384, 95260, 95332, 95400, 95401 and four 1155d
92285	1402	Looper Holder Rock Shaft Eccentric with two 446c
95478	1407	Needle Bar with 95357
95350	1031	" " Eccentric with 449c
95479	1403	Needle Guide with two 95275
898f	1408	" " Binding Screw
95394	1403	Thread Guide (for Cover Plate)
1094f	1035	" " Binding Screw

PARTS SPECIAL

TO

No. 46K36 MACHINE



For Cloth Fabric and Leather Work, other than Hosiery, Gloves, Furs (Surjeteuse). Fitted with Stitch Regulator and Friction Feed Motion. Two Thread Chain Stitch.

This Machine is the same as No. 46K34 with the following exceptions:

No.	Plate	
95397	1404	Balance Wheel Shaft Looper Cam (Steel) with two 445c
95358		Cover Plate , complete, Nos. 331d, SS410f, 1094f, 95213, 95276, 95352, 95394, two 1560d and four 2102
8620	1031	Feed Bracket Thread Eyelet
331d	1035	" " " " Screw
92104	1033	Fur Guide
152f	1035	" " Binding Screw
95345	1033	Looper with 92057
95480		Looper Holder Connection , complete, Nos. 209d, SS467c, 1077c, 1550j, 92280, 92283 to 92285, 92288, 92384, 95260, 95332, 95400, 95401 and four 1155d
95346	1030	Looper Holder Position Link Bracket
92285	1102	" " Rock Shaft Eccentric with two 446c
95350	1031	Needle Bar Eccentric with 449c
95351	1033	Needle Guide with two 95275
92108	1028	Slack Thread Spring
331d	1035	" " " " Screw
SS410f	1035	Tension Screw Stud and Thread Guide
95276	1034	" Spring
95394	1403	Thread Guide (for Cover Plate)
1094f	1035	" " Binding Screw

ACCESSORIES

No.	Plate	
46 × 5	-	Needles (3 each), sizes 14 and 16 for 46K31, 46K32, 46K35 and 46K36 Machines
215 × 9	-	Needles (3 each), sizes 14 and 16 for 46K33 and 46K37 Machines
46 × 5	-	" (3 "), " 8 " 10 " 46K34 Machines
36569	-	Oiler
25537	-	Screw Driver
86262	1026	Tweezers for 46K31 to 46K36 Machines
86405	-	" " 46K37 Machine
		Wood Screw 1½" × ¼" (3)

KNEE LIFTER

No.	Plate	
2767	1023	Knee Plate with 356c
356c	1408	" " Set Screw
92464	1023	" " Arm
2766	1023	" " " Bracket with 356c
356c	1408	" " " " Set Screw
92465	1023	Lifting Lever
SS345c	1023	" " Hinge Screw
92466	1023	" " Bracket
		" " " Screw (Wood) 1" No. 10
92008	1023	" " Connecting Rod
92009	-	" " " " 92008 with 6337
6337	1023	" " " " Bracket with two 356c
356c	1408	" " " " " Set Screw
95302	-	" " 92465 with 180d, 210d, SS345c, 92466, 92469 and 95303
95303	1023	" " Releasing Pin
95304	1023	" " " " Guide Plate
		" " " " " Screw (Wood) 1" No. 10
180d	1023	" " " " Set Screw
92469	1023	" " Stud
210d	1023	" " " " Position Screw
92470	1023	Rock Shaft
92471	-	" " 92470 with 2766, 2767, 92009 and 92464
82479	1023	" " Bracket
		" " " Screw (Wood) 1" No. 10
95305	-	Knee Lifter , complete, Nos. 92471, 95302, 95304, two 82479 and nine Wood Screws 1" No. 10

No.	Plate	
95317	1034	Feed Friction Wheel Driver Block (outside) ...
SS340c	1035	" " " " " (") Screw Stud ...
243c	1035	" " " " " (") " " End Screw
94967	1034	" " " " " Spring ...
95230	1033	" " " " " Hook ...
170b	1035	" " " " " Screw Stud ...
95318		Feed Friction Wheel Driver , complete, Nos. 170b 243c SS339c, SS340c and 95315 to 95317
679c	1035	" " " " " Universal Joint Screw ...
1520c	1035	" " " " " " " " Nut ...
95319	1034	Feed Friction Wheel Retaining Clutch with 95271 ...
95322	1034	" " " " " " Bracket with 95271 ...
95271	1033	" " " " " " " Spring Hook ...
690c	1035	" " " " " " " Screw ...
95320	1033	" " " " " " Hinge Pin ...
95321	1034	" " " " " " Spring ...
95271	1033	" " " " " " Hook ...
95323		Feed Friction Wheel Retaining Clutch , complete, Nos. 95319, 95320 and 95322
95324	1030	Feed Regulating Lever with 158f ...
158f	1035	" " " " " Binding Screw ...
8575	1033	" " " " " Stop Pin (2) ...
95325	1030	Feed Regulator ...
95326	1030	" " " Bush ...
149f	1035	" " " " Set Screw ...
380c	1035	" " " Hinge Screw ...
1520c	1035	" " " " Nut ...
95218	1034	Feed Roll Opening Lever ...
SS381d	1035	" " " " " Hinge Screw ...
95327	1032	Feeding Disc (front) ...
95328	1032	" " " (back) with 454c ...
454c	1035	" " " Set Screw ...
92104	1033	Fur Guide ...
152f	1035	" " " Binding Screw ...
95306		Head of Machine ...
SS56d	1035	" " " " Binding Screw (2) ...
95329	1033	Looper with 92057 (single chain) ...
95330	1033	" " " 92057 (double chain) ...
1147c	1035	" " Binding Screw (2) ...

NOTE: No. 95330 is supplied with this machine unless other Looper is specified on order.

No.	Plate	
95248		Looper Holder ...
95249	1029	" " 95248 with RR65 ...
95403	1105	Looper Holder Position Link with 171c ...
95254	1030	" " " " Bracket ...
95255	1031	" " " " " Plate ...
SS56e	1035	" " " " " " Binding Screw (2)
7958	1033	" " " " " Steady Pin (2) ...
95404	1105	" " " " " Distance Rod ...
SS437c	1108	" " " " " End Screw ...
171c	1035	" " " " " " Binding Screw ...
SS413c	1035	" " " " " Universal Joint Screw ...
1637e	1035	" " " " " " " Nut (bottom)
NN82c	1108	" " " " " " " Nut (top)
95399		Looper Holder Position Link , complete, Nos. SS437c, 95403, 95404 and two SS413c ...
95256	1029	Looper Holder Rock Shaft Bracket (right side) ...
95257	1029	" " " " " (left side) ...
1155d	1035	" " " " " Set Screw (6) ...
95331	1028	" " " " " Eccentric with two 116e ...
95332	1030	" " " " " Connecting Rod with 95333 and two 1057e
95333		" " " " " Rod Cap ...
1057e	1035	" " " " " " " Screw
95260	1030	" " " " " " Stud ...
116e	1035	" " " " " Set Screw ...
95400	1105	" " " " " Fulcrum Joint ...
95401	1105	" " " " " Collar with 171c ...
171c	1035	" " " " " " Binding Screw
95260	1030	" " " " " " Stud ...
95262	1027	" " " " " Oil Cover ...
95307	1028	" " " " " Stud ...
95335	1028	" " " " " Bushing ...
147c	1035	" " " " " Set Screw ...
95336	1028	" " " " " Collar with 704c ...
704c	1035	" " " " " Clamping Screw ...
RR65	1035	" " " Roller and Stud ...
92057	1033	" " Position Pin ...
95264		Machine Base ...
8294	1028	" " Hinge Connection ...
2809	1028	" " " Pin ...
95265		Machine Base , complete, Nos. 95264, two each 2809 and 8294

No.	Plate							
95337	1026	Needle Bar	with 95357
95267	1029	"	"	Bushing
443c	1035	"	"	"	Set Screw
95268	1034	"	"	Clamp with 552h
552h	1035	"	"	"	Thumb Screw
95338	1031	"	"	Eccentric with 449c
92071	1033	"	"	"	Dowel Pin
95407	1308	"	"	"	Fork with 157c
157c	1035	"	"	"	Clamping Screw
95408	1308	"	"	"	Strap
175c	1308	"	"	"	"	Screw
95409	—	"	"	"	complete, Nos. 95407, 95408 and two
					175c
449c	1035	"	"	"	Set Screw
95357	1033	"	"	Thread Guide
95298	1034	"	"	"	Nipper
95299	1034	"	"	"	Spring
95300	1033	"	"	"	Adjusting Bracket
904c	1035	"	"	"	"	Set Screw
95339	1033	Needle Guide	with two 95275
181d	1035	"	"	Binding Screw
95275	1033	"	"	Position Pin
92079	1027	Reel Holder
327d	1035	"	"	Binding Screw (2)
8800	1030	"	"	"	Washer (2)
92108	1028	Slack Thread Spring	(for double chain)
331d	1035	"	"	"	Screw
2102	1034	Tension Disc
SS410f	1035	"	Screw Stud and	Thread Guide
331d	1035	"	"	Set Screw
1560d	1035	"	"	"	Thumb Nut
95276	1034	"	Spring
95340	1028	Thread Nipper Spindle
171c	1035	"	"	"	Binding Screw
95286	—	Thread Take-up Post
95287	1034	"	"	"	95286 with NN77d
NN77d	1035	"	"	"	Thumb Nut
92094	1034	"	"	Spring
95289	1034	"	"	"	Collar
95341	—	Thread Take-up	complete, Nos. 92094, 95287 and 95289

PARTS SPECIAL
TO
No. 46K32 MACHINE
(OBSOLETE)



For Fur Work (Surjeteuse), fitted with Stitch Regulator and Friction Feed Motion. Single or Double Chain Stitch.

This Machine is the same as No. 46K31, with the following exceptions:

No.	Plate							
95397	1404	Balance Band Wheel Shaft Loper Cam	(Steel) with two 445c
95358		Cover Plate	complete, Nos. 331d, SS410f, 1094f, 95213, 95276, 95352, 95394, two 1560d and four 2102
8211	1030	Feed Cam	with 448c
148c	1035	"	"	Set Screw
95344	1033	Looper	with 92057 (single chain)
95345	1033	"	"	92057 (double chain)
95346	1030	"	Holder Position Link Bracket
95347	1029	"	"	Rock Shaft Bracket (right side)
95348	1029	"	"	"	(left side)
95349	1028	"	"	"	Eccentric with two 446c
NOTE: No. 95345 is supplied with this machine unless other Loper is specified on order.								
95350	1031	Needle Bar Eccentric	with 449c
95351	1033	"	Guide with two 95275
95352	1034	Tension Spring
95394	1403	Thread Guide	(for Cover Plate)
1094f	1035	"	"	Binding Screw

PARTS SPECIAL
TO
No. 46K33 MACHINE
(OBSOLETE)



For Fur Work (Surjeteuse), fitted with Stitch Regulator and Friction Feed Motion. Single Thread Chain Stitch only.

This Machine is the same as No. 46K31, with the following exceptions:

No.	Plate	
95398	1404	Balance Band Wheel Shaft Loper Cam (Steel) with two 445c
95354		Cover Plate , complete, Nos. 331d, SS419f, 1094f, 1560d, 95213, 95352, 95394 and two 2192
8211	1030	Feed Cam with 448c
448c	1035	" " Set Screw
95334	1405	Feed Friction Wheel Retaining Clutch Spring
95355	1033	Looper with 92057 (single chain)
95347	1029	" Holder Rock Shaft Bracket (right side)
95348	1029	" " " " " (left side)
95349	1028	" " " " Eccentric with two 446c
95356	1033	Needle Guide with two 95275
SS419f	1035	Tension Screw Stud and Thread Guide
95352	1034	" Spring
95394	1403	Thread Guide (for Cover Plate)
1094f	1035	" " Binding Screw

NUMERICAL
LIST OF PARTS

No.	Plate	
SS45d	1035	Feed Friction Shaft End Screw
SS51c	1408	Needle Guide Bracket Shaft Sleeve End Screw for 46K37 Machine
NN55e	1035	Feed Bracket Nut
SS56d	1035	Head of Machine Binding Screw
SS56e	1035	Looper Holder Position Link Bracket Plate Binding Screw
RR65	1035	Looper Holder Roller and Stud for 95249 (Obsolete)
RR68	1408	Looper Holder Roller and Screw Stud, with 378c and 1520c, for 92288
70c	1408	Needle Guide Bracket Lifting Lever Hinge Screw for 46K37 Machine
NN77d	1035	Thread Take up Post Thumb Nut for 95287 (Obsolete)
NN82c	1408	Looper Holder Position Link Universal Joint Screw Nut (top)
86d	1035	Balance Band Wheel Shaft Oil Hole Cover Hinge Screw
122e	1408	Needle Guide Bracket Slot Adjusting Screw for 46K37 Machine
126d	1408	Needle Guide Bracket Shaft Sleeve Guide Screw for 46K37 Machine
144d	1035	Balance Band Wheel Shaft End Screw
149f	1035	Feed Regulator Bush Set Screw
152f	1035	Fur Guide Binding Screw for 46K31, 46K32, 46K35 and 46K36 Machines
157c	1035	Needle Bar Eccentric Fork Clamping Screw for 92275 and 95407
158f	1035	Feed Regulating Lever Binding Screw for 95324
161f	1408	Needle Guide Binding Screw for 46K37 Machine
170b	1035	Feed Friction Wheel Driver Spring Screw Stud for 95318
171c	1035	Looper Holder Position Link End Screw Binding Screw for 92267 and 95403
171e	1035	Looper Holder Rock Shaft Fulcrum Joint Collar Binding Screw for 95401